

## Flexo-Guard Installation Instructions



**CLASP INSTALLATION** — 2 clasps are required per section, one on each side. Place all Flexo Guard sections on guard points for reference. Space clasps accordingly. Remove guard point nut and place clasp in direction shown per **Figure A**. Secure using the same nut removed. Be sure nuts are drawn tight. Clasp should be left in place from season to season to facilitate subsequent installations.

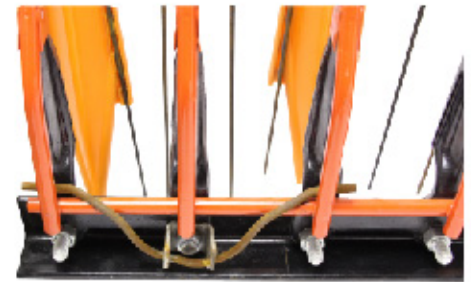


Figure A.

**TINE WIRE INSTALLATION** — With the Flexo Guard sections mounted firmly in place, compress the ends of the tines together and thread into tine clip holes. Take care not to cross tine wire ends or damage may occur. Push the tine wire through the tine clip as far as possible using hand pressure. When you have completed a section, use a block of wood and a hammer to tap them to their fully seated position as shown in **Figure B**. This will also seat each section properly to better facilitate clip installation. If you are using bolt-on sickle sections you must put ABM Grain Saver Boots on either side of the sickle hold down to prevent tine wire damage. (Hint: If you are using a bolt-on sickle section and you do not have ABM Grain Saver Boots installed, bend the ends of the tine wire down 45 degrees 3" from the end. Do this on tine wires located on either side of the sickle hold down. This will detour the sickle bolts from grabbing the tine wire but will not prevent it.



Figure B.

**CLIP INSTALLATION** — From below, place both ends over adjacent Flexo Guard fingers centering the clip in front of the clasp previously installed. Using a screwdriver, force the center of the clip toward the clasp using the guard point nut as leverage. A hammer may be needed to tap the clip down the shank of the screwdriver toward the clasp. Make sure clip is fastened securely in clasp hooks. **See Figure A.**

**ABM GRAIN SAVER BOOTS** — The grain saver boots are made of UV Stabilized High Density Polyethylene material that is weather resistant, long wearing and resists breakage in cold weather. When first received, the Grain Saver Boots will be somewhat stiff. To improve hinging action before the first field run, compress the sides together a few times by hand. This will greatly improve the flexibility for better initial stock feed to sickle and platform.

**REEL SET UP INSTRUCTIONS** — The center line of your reel needs to be set 5" to 6" from the back of the Grain Saver Boot Attachment to allow proper feed action. Also, it is recommended to leave the reel clearance between 2" to 3" from the top of the Grain Saver Boot Attachment.



Do not allow the tips of the Flexo Guard to ride below 5" from the ground or they may be damaged from ground contact. ABM Manufacturer's Warranty will not cover damage due to ground contact!

800-798-1968